

FULLY COATED SOLID BLEACHED BOARD

A two sided, fully coated, solid bleached board offering excellent print and conversion qualities. Typical applications include book covers, brochures, directory covers, greeting cards, scratchcards, postcards, lottery tickets, CD & DVD inserts, cosmetics and perfumes.

Substance (gsm)	Caliper (µm)	Taber Stiffness (Taber 15) mNm	
		MD	CD
180	185	2.5	1.4
200	210	3.0	1.6
210	220	3.5	2.1
230	250	4.6	2.8
250	275	6.2	3.6
270	305	7.8	5.0
300	355	12.0	7.0
350	410	18.0	10.0
400	470	26.0	16.0
TOL: +/- 3%		+/- 10%	

PARAMETER	UNITS	VALUE
PLY BOND (Avg.)	J/m ²	> 150
SMOOTHNESS PPS TOP BACK	um	<1.4 <1.4
BRIGHTNESS TOP BACK	%	93.0 +/-2.0 93.0 +/-2.0
SURFACE STRENGTH IGT BLISTER TOP BACK	m/s	>1.2 >1.2
GLOSS AT 75 TOP BACK	%	>66.0 >66.0
COBB TEST 60s TOP BACK	g/m ²	<55.0 <55.0
MOISTURE CONTENT	%	6.0 +/-1.5

CONSTRUCTION

Double Coated
Surface Sized
Bleached Chemical Pulp
Bleached Chemical Pulp
Bleached Chemical Pulp
Surface Sized
Double Coated

A new outlook in performance board

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